



ELMAS S.r.l

Via Salici 43, GAZZANIGA (BG)

<http://www.elmas-srl.it>

Email : [elmas@elmas-srl.it](mailto:elmas@elmas-srl.it)

TEL. 035720311 FAX 035720601

Rapporto Collaudo N°

01439

Test Report NO

Data: 11/01/02

Date

Cliente:

Customer :

Ord. Cliente:

Order NO :

NS Commessa: 01.387

Our work order NO :

Descrizione Cilindro

Description

N° Disegno

Drawing NO

N° Identificazione

Customer code

01387 1 01

Lung.Tavola (mm): 3720

Shell length (mm):

Lung. Totale (mm) : 4376

Total length (mm) :

Peso (Kg) : 675

Weight(Kg) :

**Tavola Shell**

| <u>Descrizione</u><br>Description | <u>Gradi</u><br>Degrees | <u>Sinistro</u><br>Left | <u>Centro</u><br>Centre | <u>Destro</u><br>Right |
|-----------------------------------|-------------------------|-------------------------|-------------------------|------------------------|
| <u>Tornito / Turned</u>           | 0                       | 361.985                 | 362.005                 | 361.975                |
|                                   | 90                      | 362.01                  | 362.01                  | 361.965                |

Spes. Cromo (  $\mu$  ) : 20/30

Chrome thickness (  $\mu$  ) :

**Perno Journal**

|   | <u>Teorico SX</u><br>Theoretical Left | <u>Rilevato SX</u><br>Sensed Left | <u>Teorico DX</u><br>Theoretical Right | <u>Rilevato DX</u><br>Sensed Right |
|---|---------------------------------------|-----------------------------------|--|------------------------------------|
| L | 65                                    | 65                                | 65                                     | 65                                 |
| D | 110 h8                                | 109.965                           | 110 h8                                 | 109.965                            |
| L | 60                                    | 60                                | 60                                     | 60                                 |
| D | 100 j7                                | 99.998                            | 100 j7                                 | 99.988                             |
| L | 27                                    | 27                                | 35                                     | 35                                 |
| D | 100 g8                                | 99.94                             | 100 g8                                 | 99.945                             |
| L | 80 +0.05/+0.15                        | 80.15                             | 80 +0.05/+0.15                         | 80.1                               |
| L | 3.15 H13                              | 3.25                              | 3.15 H13                               | 3.25                               |

**Note**

Notes

**Legenda :**

D = Diametro

L = Lunghezza

CH = Chiavetta

FL = Filetto

Legend : D = Diameter

L = Length

CH = Key

FL = Thread

**Operatore:**

Guerini

**R.C.Q. :**

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